

Work Order ID 60241

Page 1

Tuesday, June 29, 2010 11:33:51 AM

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 6/29/2010 Start Qty: 42.00



Cust Item ID:

Required Date: 7/6/2010 Req'd Qty: 42.00



Customer:

Reference:

Approvals:

Process Plan: *RL*Date: *6-29-29* Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
**Set Up/
Run Hours**
Tool ID
Tool #
**Plan
Code**
**Accept
Qty**
**Reject
Qty**
**Reject
Number**
**Insp.
Stamp**

Draw Nbr	Revision Nbr
D3759	Rev A

100 Hardinge CNC LATHE SMALL
42 *Ø*

Hardinge Memo 0.00

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

Deburr

110 QC2- Inspect parts off machine FAI/FAIB 0.00

QC Memo 0.00

Quality Control *42* *Ø*

120 QC8- Inspect parts - second check 0.00

QC Memo 0.00

Quality Control *42* *Ø*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: *Basket*

0.00

HD 10.07.06

Packaging

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Jux707

Quality Control

*MF
10-7-6*

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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 29, 2010 11:33:57 AM

Page 1 / 1

Work Order ID: 60241**Parent Item:** D3759-1**Parent Item Name:** Bushing**Start Date:** 6/29/2010**Required Date:** 7/6/2010**Start Qty:** 42.00**Required Qty:** 42.00**Comments:** IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			110	f	19.9400	0.0625	2.763158 			

304 ROUND BAR 0.375

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	14.6	
111323	0	
114467	5.1	
114676	9.5	
MAT029	5.34	
113325	3.85	
114356	1.49	

3-1 ft sA 10/07/05

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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	60244
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>51</u>	Audited by:	<u>DKL</u>	Prototype Approval:	N/A
Date:	<u>10/07/05</u>	Date:	<u>10/07/05</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.21	New Issue	KJ/DD	

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

C

B

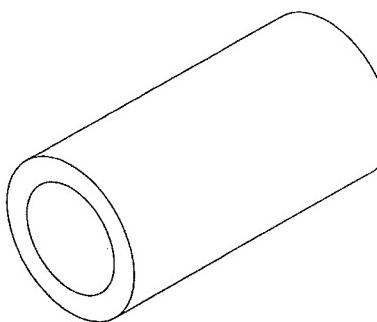
B

A

A

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs



D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *CO2411*

28/06/29

*RELEASED
28/06/29*

A	NEW ISSUE			AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	DART AEROSPACE LTD			
DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>ME</i>	DRAWING NO.	<i>D3759</i>	REV. A	
MFG. APPR.	<i>ME</i>			SHEET 1 OF 2	
APPROVED	<i>ME</i>	TITLE	BUSHING	SCALE	
DE APPR.	<i>ME</i>			NTS	
DATE	08.03.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

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8 7 6 5 4 3 2 1

D

D

C

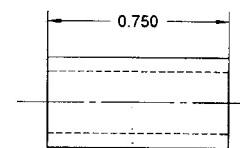
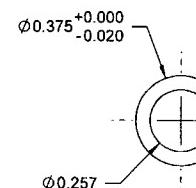
C

B

B

A

A



D3759-1 BUSHING

WB64241

108-03-17 WA

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	NYC	DRAWING NO.	
MFG. APPR.	NYC	D3759	
APPROVED	SJF	REV. A	
DE APPR.	WV	SHEET 2 OF 2	
DATE	08.03.03	TITLE	SCALE
		BUSHING	NTS

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